





Crafting Machines of Tomorrow

Crafting Machines of tomorrow: Cosmos, driven by passion & performance is dedicated in crafting CNC machines since 1987. We offer extensive product range designed to meet the diverse needs of modern industries. From high-performance Vertical Machining Centres and versatile Drill Tap Centres to precise Surface Grinding Machines and robust Vertical Lathes, our offerings empower businesses to achieve new heights of productivity and efficiency. Our solutions blend seamlessly with innovation to shape the future of manufacturing.

At Cosmos, we believe in bringing joy and meaning to people's lives—a philosophy that drives everything we do. For us, every advancement is a step toward future where innovation & fulfilment go hand in hand.



India's Largest Exporter of Vertical Machining Centres



Leading Business Enterprise of



Cutting Brand of

Industries We Serve



Die & Mould

Pumps & Valves



Aerospace



Medical Implants & Equipments



Automotive Industry





Electronics & Semiconductors



俎 Oil & Gas Industry

Core Values

At Cosmos, our guiding principles are not just statements—they are our promises. We believe in aligning with a vision to contribute to the nation's growth by creating opportunities, fostering innovation, and delivering excellence. Our commitment to quality and customer satisfaction drives us to build cutting-edge CNC solutions that empower industries and inspire progress.

At Cosmos, our values are the core of who we are.

SINCERITY | DISCIPLINE | INTEGRITY | ETHICAL PRACTICES | HARMONY | SUSTAINABILITY

About CVM Series

Our cutting-edge CVM series is designed to exceed global quality standards while maintaining exceptional affordability. Every detail is crafted with precision to enhance productivity and performance.

- Unity Structure & Robust Casting: Ensures unmatched stability and durability.
- Global Standard Spindle: Delivers superior accuracy and reliability.
- Customized Control with Zenez Inside: Optimized for enhanced cutting performance and efficiency.
- Ergonomic Design: Engineered for a fatigue-free operator experience.



Engineered for Strength

Unity Structure and Robust Casting

We've extended the life of our machines through a simple yet effective approach: reducing the number of subassemblies. This means that we've integrated crucial components like the bearing housing mounting bracket, motor mounting brackets, and nut housing directly into the main casting. This not only enhances the machine's durability but also simplifies maintenance for a more reliable and hassle-free experience.

Integrated Motor And Bearing Mounts*

Enhanced Axis Alignment:

We've perfected the alignment of the axis drive motor and ball screw, ensuring smoother and more precise operation.

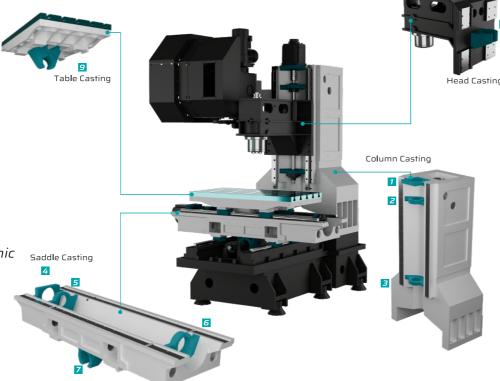
Exceptional Parallelism:

Achieving precise parallelism of the ballscrew with LM guideways ensures optimal machining precision, while integrated mounts double as strengthening ribs for added durability and stability delivering a superior machining experience.

Integrated Ballnut Housing**

Our innovative design integrates ballscrew-nut housings into the machine's casting, forming a sturdy unit that enhances the dynamic stiffness of key components like the table, headstock, and saddle. This improves precision, stability, durability, and reliability for consistent, high-quality performance.

*Images 1-6 | **Images 7-9



Wide A-shaped Column

The extra-wide base of the column provides superior stability and effectively absorbs cutting forces, preventing any deflection and leading to improved cutting dynamics.

Golden Triangular Frame Design

By ensuring maximum bed width, we optimise kinematics for superior performance. This design also lowers the centre of gravity, enhancing stability during cutting, resulting in a chatter-free surface finish and prolonged tool life.

Extended Headstock Guides

The extended A:B ratio not only allows for larger components on the machine table but also enhances headstock rigidity during rapid high-feed cutting. This rigidity safeguards spindle accuracy by preventing headstock sag, ensuring precision in machining operations.

High Quality Imported Spindle

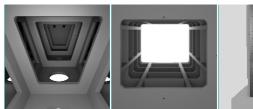
Our cartridge type spindle delivers exceptional performance, minimising runout while providing impressive cutting torque. Every spindle in our lineup undergoes rigorous dynamic balancing and thermal deformation testing, ensuring optimal precision and reliability in every machining operation.

Machining Stability Ensured

Our machines are distinguished by the extraordinary power of our signature ribs, the cornerstone of strength and quality in our construction. These ribs are strategically positioned to fortify our machines, elevating their structural integrity and amplifying overall robustness.

For heavy-duty cutting tasks, our ribs are the secret to success. They stand out in enhancing torsional rigidity, expertly reducing vibrations, and virtually eliminating deformation. The outcome is a level of machining precision

and reliability that's second to none - a testament to the enduring quality and unwavering strength of our ribs. Place your trust in the bedrock of excellence; rely on our ribs to deliver.







Base Internal Ribbing | Column Internal Ribbing | Column Casting



Key Features

High Visibility Front Doors

The front doors are constructed using heavy-duty, shatterproof polycarbonate material. The generously sized window provides operators with clear and unobstructed visibility, making it effortless to monitor machining processes.

Secure Tool Storage: Enclosed Cabinet With Adjustable Rack

All CVM machines come equipped with endorsed cabinets featuring racks, providing a safe and organised space to store your valuable tools. The adjustable design ensures flexibility to accommodate tools of various sizes with ease.

Holster For Your Guns

The machines feature scuffless steel panels equipped with holsters for your coolant and air guns. This thoughtful design ensures your guns are securely stored, preventing paint scratches, accidental drops, and messy coolant drips, enhancing both efficiency and workplace safety.

Stainless Steel Protector

Front panels often bear the brunt of scratches and rust from operator handling of tools, tackle, and components. Our solution? Stainless steel protection to eliminate these issues, ensuring lasting durability and a pristine appearance. Say goodbye to scratches and rust concerns.



Brilliantly Illuminated for Optimal Visibility

Designed for optimal visibility in low light, CVM machines include a dual work lamp with white LEDs, a three-colour tower lamp, ambient tool cabinet lighting, and an illuminated machine name, ensuring a well-lit workspace for operator ease.

Seamless Access: Spacious Side Doors

Generously sized side doors are designed for easy access to the machine. These doors are strategically positioned below the table height, ensuring convenience during extended use. Work comfortably and efficiently with hassle-free access to your machine. (Except 700)

Versatile 360° Machine Design

Our machines feature a smooth, flush design on all four faces, offering you the freedom to position the machine in any orientation within your factory. Enjoy a sleek appearance from every angle.



CVAI BIOD COSITION

Illuminated Design

All our machines are with LED lamps to create a well-lit working environment, ensuring optimal visibility and ease of operation. Built for durability and minimal maintenance.

Easy Access Maintenance

We've improved machine manageability with easy access windows to essential peripherals, streamlining maintenance and ensuring efficient operation.



Excellent Chip Disposal

The machines feature steeply slanted telescopic sliding covers that excel in chip disposal performance, keeping your workspace clean and ensuring uninterrupted machining.

Ring Coolant

Our ring coolant nozzles, strategically positioned around the spindle, deliver coolant to the cutting area, ensuring performance, efficient heat dissipation, and an optimal machining experience.



Additional Features



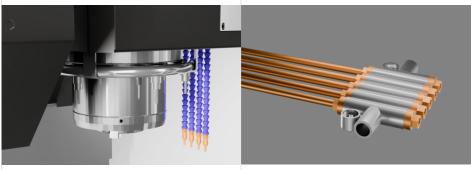
STAINLESS STEEL SILL PROTECTOR



INBUILT TOOL STORAGE CABINET

BIG DUAL SIDE WINDOWS

FULLY ENCLOSED GUARDING

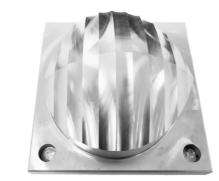


1 AIR AND 3 COOLANT NOZZLES COPPER PIPE FOR LUBRICATION













Die and Mould crafted using Cosmos CVM machines for superior quality and performance.

Optional Features

4th AXIS ROTARY TABLE PACKAGE



Additional Options

- Tailstock
- 3 Jaw Self centering Chuck
- 4 Jaw Self centering Chuck
- Special Work holding

Also available

Rotaru Multiface Production System with

- Rotary Table
- Base Plate
- Fixture Plate
- L Bracket x 2 • Faceplate type tailstock
- support with brake
- Hydropneumatic clamping system

4th AXIS ROTARY MANUFACTURING SYSTEM

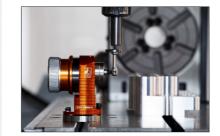
TOOL LENGTH MEASUREMENT (LTS)

Tool breakage Thermal effect





WIRELESS TOOL SETTER AND PART SETTER



Tool Setter Benefits Enables simple, fast tool

- The tool setter finds the length and diameter, which the controller automatically
- The tool setter also detects a number of defects, including:
- Wear

updates

- Broken Tools
- Thermal Growth

Part Setter Benefits

- Enables simple, automated part set up and Inspection.
- When a part is out of alignment, probing the work piece helps to find the error
- · After machining is complete, the inspection can be carried out on machine itself and data can be stored.

COOLANT THROUGH SPINDLE



20 Bar high-pressure coolant through the spindle and the tool helps boost productivity and maximize tool life by improving chip evacuation and improving lubricity when drilling deep hole and difficult-to-access areas.

CVM comes with additional 100-litre separate CTS tank and dual stainless steel mesh filter for best results. Standard discharge pressure is 20bar also available as 70 bar. Suitable for Water-soluble

Also available air through spindle as option.

Machine User Interface

Boost Your Profitability by Achieving the Maximum with Ease



It focuses on customised dashboards and tools that help the operator to simplify his daily activity. The overall feature and package can reduce the time lost due to the complexity of the controller GUI; as a result, Zenez can significantly increase the machine output and profitability.

- 10.4-inch display or large 15-inch display
- Multi-touch User Interface
- Fully functional vertical and horizontal soft-keys for non-touch usage
- Crystal type
- Enhanced hardware to ensure reliability

Status View

Program Status Show tool life status Active Machining Condition Part Count vs Total Required

ZENEZ Menu

Pre-Machining APP
During Machining APP
Post Machining APP
Diagnosis APP
Maintenance APP
Tool Manager APP

Axis Load Meter



THE HOME SCREEN

CNC View

Axis Feed Rate

Spindle rpm

Program Name

Sequence Number (N)

Block Number (B)

Program Buffer

Program Position

Spindle Load Stat

Maintenance Alert

An alert shows up if maintenance tasks are pending or one of the following is not normal: Lubrication Level Air Pressure Coolant Level Tool Clamp





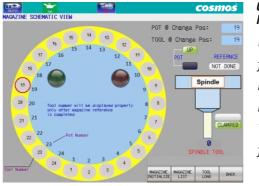
Scroll in lists - Tool & Work offset list, Program, Gcode List Parameter.



Tap to move the cursor or navigate through the menus.



Zoom in and out of graphic content during simulation mode.



QUICK SETUP Magazine View

Users can assign large tools, fixed tools, locked tools, and maximum and minimum loads with tool type. Load Teaching is a value-added feature.



QUICK SETUP Tool Manager

User Can assign Large Tools, Fixed
Tools, Locked Tools, Maximum and
Minimum Load with Tool Type. Load
Teaching is a value added feature.
*LT - Large Tool | FT - Fixed Tool |
WoS - Tool without Spindle
Rotation



ADVANCE CONTROL Machining Condition Selection

Machining Condition Selection –
Settings Level 1-9 offers the user control over the servo tuning.
I-9 represents tuning presets calibrated by the Cosmos and Mitsubishi Japan tech team to offer users the servo tuning control in a more understandable manner to maximise their profits by gaining customised control over roughing, semi-roughing, and finishing parameters.

* Can be activated by G-Code G331-339 – or Manually. This option can be password protected for restricted access.



ADVANCE CONTROL Downtime Analysis

Downtime (DTE) Entry Popup

Whenever machine stops, the DTE pops up for classification for interruption in machining



Downtime Analysis Report

Complete report on why machine was idle.

Now you know where the issue is.

Productivity Softwares



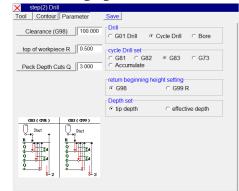
Cam Solution Easy I Smart I Economic I Versatile

Key Features: 2.5D machining

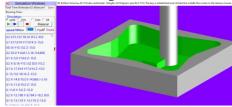
- Contour Milling
- Toolpath for engraving
- Pocket Milling
- Facing

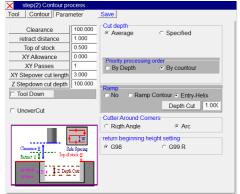
- All drilling, boring, and tapping cycles
- Treadmill cycle
- Spiral machining

Drill (Drilling Cycles) Contour

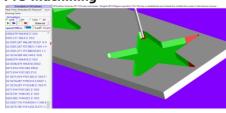


Pocket Machinina





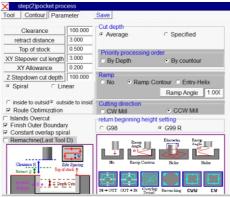
Pre-Machining



Rest machinina

- Tool library creator
- 4th Axis program (Only Positioning)

Pocket



Quality & Accuracy

Laser & Ball-bar Calibration as per VDI-3441 Standard Geometrical Test as per ISO 10791 Standard

Our key highlights

- For Laser calibration we do 5 PASS TEST in all axes
- Our positional accuracies are achieve within 10 μm
- For Ballbar tests our Volumetric circularity is achieved within 8 um

TEST BAR LENGTH TABLE

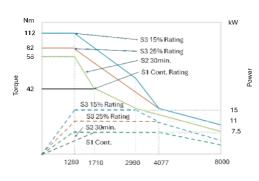
SPINDLE RUNOUT @ 300MM is < 8 µm

Runout of The Spindle Taper Hold

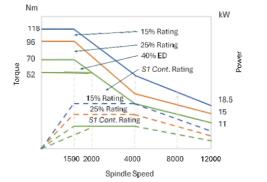
Torque Power Diagram

Mitsubishi Controller

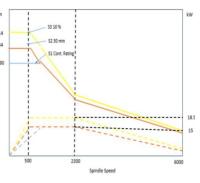
CVM 700 (BBT40) Power 7.5/11/15 kw | Torque 112 Nm Belt 8000 rpm (STD)



CVM 800 | 1050 | 1160 | 1365 | 1370 | 1570 (BBT40) CVM 1680 (BT50) Power 11/15/18.5 kw | Torque 118 Nm Belt 8000 rpm (STD) | 10000 rpm (OPT) DDS (OPT) - 10000 rpm | 12000 rpm



Power 15/18.5 kW | Torque 314 Nm Belt - 6000 rpm (STD)



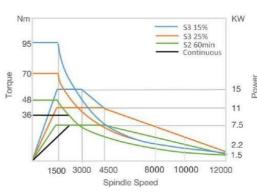
Power 15/18.5 kW | Torque 314 Nm

CVM 1680 (BT50)

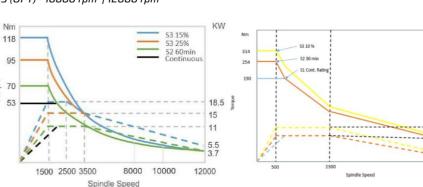
Belt - 6000 rpm (STD)

Fanuc Controller

CVM 700 | 800 | 1050 | 1160 | 1365 (BBT40) Power 7.5/11/15 kw | Torque 95 Nm Belt 8000 rpm (STD) | 10000 rpm (OPT) DDS (OPT) - 10000 rpm | 12000 rpm

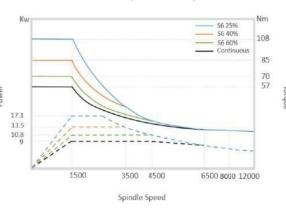


CVM 1370 | 1570 (BBT40) Power 11/15/18.5 kw | Torque 118 Nm Belt 8000 rpm (STD) | 10000 rpm (OPT) DDS (OPT) - 10000 rpm | 12000 rpm

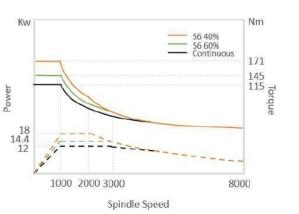


Siemens Controller

CVM 700 | 800 | 1050 | 1160 | 1365 (BBT40) Power 9/17 kw | Torque 108 Nm Belt 8000 rpm (STD) | 10000 rpm (OPT) DDS (OPT) - 10000 rpm | 12000 rpm



CVM 1370 | 1570 (BBT40) Power 12/18 kw | Torque 171 Nm Belt 8000 rpm (STD)



CVM - 1680

Engineered for Heavy-Duty Excellence

Rugged Heavy-Duty Spindle for Heavy Cutting

4 LM Guideways to support the massive saddle with 1600mm travel

Heavy-duty Z-axis motor for high dynamic performance



Machine Structure

Unity Structure and Robust Casting



Heavy Duty Cutting

For Large Workpieces (#BT50)

CVM BT50 is recommended for powerful cutting based on the stable structure. The heavy structure in these machining centres can cut down your machining process and make your work more precise and productive.

Additional Feature on BT50 Series

- ▶ Roller LM Guide ways on All Axis
- ► Higher Spindle Torque Updates
- ► Hydraulic Counterbalance
- ▶ Ring Coolant Around Spindle
- ► Optionally, BBT50 Direct Drive Spindle also available

CVM 700G

Graphite Wet Cutting / Dry Cutting

The CVM 700G uses special graphite-graded linear motion guideways with ultra dust protection seals to provide protection against the graphite dust. All axes and utilise special telescopic covers to minimise the graphite entering into the casting.



Coolant ring

Graphite wet cutting employs a coolant curtain around the spindle to control the graphite dust from spreading.

Coolant Tank Design

Top Side Multisegmented graphite settling tank. Here coolant falls into this system in Segment S1 and flows all the way to S3, from where it goes into the main tank.



Dirty Coolant Float Here

Main Coolant Tank

cosmos Special Feature on CVM 700G ▶ Direct Drive Spindle with 12,000 rpm ▶ Ball type LM guide ways on X, Y & Z axes

▶ Ball type LM guide ways on X, Y & Z axes with dust protection

CVM Model Range

Specifications	Unit	CVM-700/G	CVM-800	CVM-1050	CVM	-1160	CVM	-1365	CVM-	-1370	CVM-	-1570	CVM-	1680
X - Axis Travel	mm	700	800	1050	1100		1300		1370		1500		1600	
Y - Axis Travel	mm	450	500	520	650		650		700		700		800	
Z - Axis Travel	mm	500	500	520	6	00	600		700		700		800	
Spindle Nose to Table Surface	mm	100-600	100-600	125-645	150-750	100-700	<i>150-850 100-740</i>		150-850 100-800		150-850 100-800) 150-950 <u>100-90</u>	
Spindle Center to Sliding Cover Face	mm	500	520	520	652		652		716		706		830	
Table Size	mm	800X450	1000X500	1150X500	1250	X600	1450	X650	1450.	X650	1650.	X650	1750)	X800
Maximum Table Load	mm	400	600	800	10	00	10	00	15	00	15	00	20	00
Table T-slot	mm	4X18X100	18X5X100	18X5X100	18X5	5X100	18X5	X125	18X5	5X25	18X5	X125	18X5	X150
Spindle Speed	rpm	8000	8000	8000	80	100	80	100	80	00	80	00	8000	6000
Mitsubishi Motor Power (OPT)	Kw	7.5/11/15	11/15/18.5	11/15/18.5	11/15	/18.5	11/15	/18.5	11/15	/18.5	11/15	/18.5	15/1	18.5
Fanuc Motor Power (OPT)	Kw	7.5/11/15	7.5/11/15	7.5/11/15	7.5/	11/15	7.5/	11/15	11/15	/18.5	11/15	/18.5	15/1	18.5
Siemens Motor Power (OPT)	Kw	9/17	9/17	9/17	9,	9/17 9/17		/17	12/18		12/18		-	
Spindle Taper	-	BBT 40	BBT 40	BBT 40	BBT 40/50		BBT 40/ <mark>50</mark>		BBT 40/ 50		BBT 40/ <mark>50</mark>		BBT 40/BT 50	
Rapid Traverse Rate (OPT)	m/min	36	36(48)	36	30(36)		30		24		24		24/24/20	
Cutting Feed Rate	m/min	10	10	10	1	0	1	0	1	0	1	0	10	0
Tool Nos. Capacity (OPT)	nos	24	30	30	30	24	30	24	30	24	30	24	30	24
Max. Tool Length	mm	250	250	250	250	350	250	350	250	350	250	350	250	350
Max. Tool Weight	Kg	8	8	8	8	18	8	18	8	18	8	18	8	18
Tool Dia. (with adjacent tool)	mm	80	80	80	80	110	80	110	80	110	80	110	80	110
Tool Dia. (without adjacent tool)	mm	150	150	150	150	220	150	220	150	220	150	220	150	220
Tool Changing Time (tool to tool) (OPT)	sec	2	2	2	2	4.5	2	4.5	2	4.5	2	4.5	2	4.5
Positioning Accuracy	mm	0.01	0.01	0.01	0.01		0.01		0.01		0.01		0.015	
Positioning Repeatability	mm	±0.003	±0.003	±0.003	±0.003		±0.003		±0.003		±0.003		±0.004	
Machine Weight	kg	~4300	~4500	~5000	~6600		~7000		~8300		~9000		~12300	
Power Requirement	Kva	20	30	30	3	80	3	20	3	5	3	5	4	0

Standard / Optional Features

Standard Features (CVM 700-1680)

- 10.4" Display
- Mitsubishi M80, Fanuc OiMF Plus,
 Siemens 828D Controller (any one)
- Ethernet for program transfer
- 24 Tool Arm Type Tool Changer (CVM 700)
- 30 Tool Arm Type Tool Changer (CVM 800 to CVM 1680)
- Belt drive spindle
- C3 Class Ball screws in all axes
- Z-axis servo brake
- LM Guideways on all axes
- Full splash guard
- Rigid tapping
- Portable MPG
- AC Servo Motors on all Axes
- Heat Exchanger for Electrical panel
- Air and Coolant gun
- Automatic lubrication system
- Coolant system
- Oil coolant separator
- Chip Tray
- Adjustable Coolant Nozzle x 3 and Air Nozzle x I
- Operation lamp
- Dual White LED Lamp inside the machine
- Levelling pad
- Maintenance kit
- Tower Lamp 3 Tier
- Operation and maintenance manual

Optional Features (CVM 700 - 1680)

- 15" Touch Screen Display
- Scraper Conveyor with Drum filter
- Slat type Conveyor
- Spindle Oil Cooler
- 20 Bar Coolant through Spindle (CTS) with 100 Litre Separate Tank
- Chip Flushing
- Air Conditioning for Electrical Panel
- 10000 rpm Belt Spindle (BBT40)
- 10000 rpm Direct Drive Spindle (BBT40)
- 12000 rpm Direct Drive Spindle (BBT40)
- 15000 rpm Direct Drive Spindle (BBT40)
- 18000 rpm inbuilt spindle (HSK A63) (CVM 700 to CVM 1570)
- 20000 rpm inbuilt spindle (HSK A63) (CVM 700 to CVM 1570)
- 8000 rpm Direct Drive Spindle (BBT 50)
- 4th Axis Rotary Table (4+1 Also Available)
- 4th Axis Enable (4+1 Also Available)
- 4th Axis Interface (4+1 Also Available)
- Roller LM Guideways
- Linear Scale on all axes
- Renishaw Primo (3DTS kit)
- Renishaw LTS

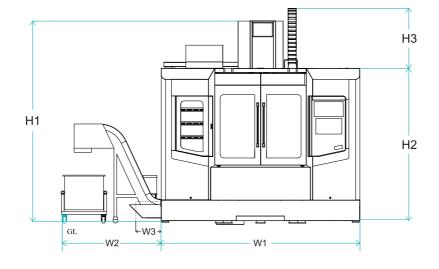
Contact sales team for more accessories and tooled-up proposal

Note: Specifications and features are subjected to change without prior notice. Please refer the offer document, offer document as precedence.

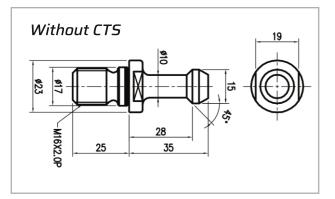
Layout & Dimension

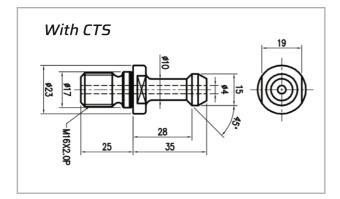
Machine Layout

	W1	W2	W3	H1	H2	Н3	Depth
CVM-700	2150	1410	420	2600	2050	800	2050
CVM-800	2450	1410	420	2650	2100	700	2200
CVM-1050	2770	1410	420	2780	2155	750	2200
CVM-1160	2900	1410	420	3000	2300	750	2250
CVM-1365	3450	1410	420	3100	2325	750	2350
CVM-1370	3500	1410	420	3100	2400	800	2930
CVM-1570	3900	1410	420	3170	2200	800	2300
CVM-1680	4350	1410	420	3365	2430	800	4672



Pull Stud Drawing







A radiant new hue with enhanced performance, features and user experience launching soon for a global market.





Coming Soon...

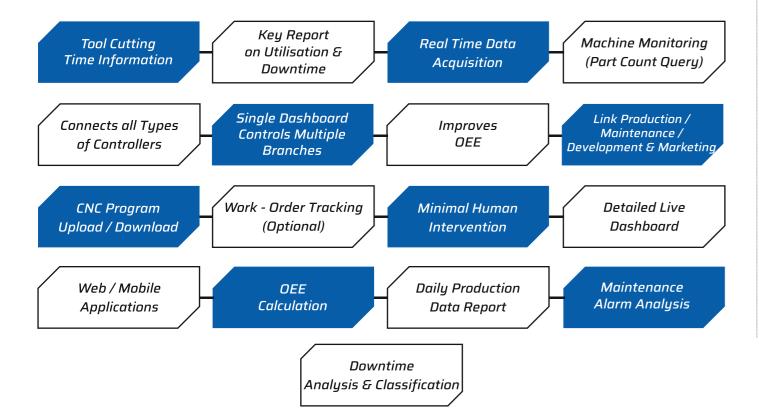


All-in-One Digital Data Monitoring
Solution for Manufacturing Industries

Industrial Problems in Manufacturing

- ➤ Inaccurate
 Manual Data
- ➤ Boxes of Paper Reports Daily
- No Real-Time Data Monitoring

A DIGITAL FACTORY SOLUTION



BENEFITS







3 Month Return on Investment



What is digiFAC?

The digiFAC is an IIoT (industrial IoT) platform that can integrate various signals from all kinds of controller-based machines, including CNCs, Injection Moulding Machines, and Press Machines, and analyze them automatically to generate accurate real-time reports. With the least human intervention, it collects the information directly from the machines and helps you get the maximum benefit from your assets and enhance productivity.

Why is digifAC?

- Industry-Leading: Production efficiencies and agility. Highly expert team members.
- Phenomenal solutions to take your company to the next level. User-friendly Interface; use features as per dedicated roles/users. Transparent, quick, and real-time data availability that can help you make fast decisions To improve OEE. Increase your productivity by 20%. ROI within 3-4 months. To maintain your OTD. To reduce lead time, setting time, and deliver on time.





How can the digiFA⊂ improve OEE?

Overall Equipment Effectiveness (OEE) is a measure of machine performance that provides visibility to options for progress. OEE is used by manufacturers to specify, monitor, and then reduce production failures. Knowing the OEE value is important for one particular reason: it allows you to find out about your losses and identify the bottlenecks in your value stream. If you know exactly where you are wasting time on your assets and why this is happening, you can take the necessary actions to improve your overall performance.

10~25%

- Automate data collection and reporting.
- Imagine and display real-time
 OEE on the shop floor.
- Execute cross-functional everyday reviews and conversation sessions.
- Use Root-Cause Analysis.



An OEE increase is achievable by digitizing production & planning, asset monitoring (cycle-times), reducing losses (program transfer, downtimes, breakdowns), etc.





Corporate Office

Cosmos House, Plot No. 85/2, Padra Road, Atladara, Vadodara, Gujarat - 390 012

Manufacturing Facilities

Plant - I

Cosmos Impex (India) Pvt. Ltd., Plot No. 847, 848 Village Ranu, Ta. Padra, Vadodara, Gujarat - 391 445

Plant - II

Plot No. 68-B, Sigil Compound, Padra Road, Atladara, Vadodara, Gujarat - 390 012

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